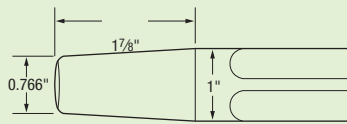
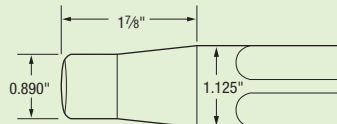


# Rivet Buster Tools

## STANDARD SHANK



## JUMBO SHANK



CAT.NO.	LENGTH	WIDTH	WT.
245	9"	—	1.5 lbs.
246	12"	—	2.1 lbs.
246-18	18"	—	2.5 lbs.

221	9"	7/8"	1.5 lbs.
221-12	12"	7/8"	2.1 lbs.
221-18	18"	7/8"	3.2 lbs.

222	9"	7/8"	1.5 lbs.
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CAT.NO.	LENGTH	RIVET SIZE	WT.
223	9"	3/8"	1.3 lbs.
224	9"	1/2"	1.4 lbs.
225	9"	5/8"	1.5 lbs.
226	9"	3/4"	1.6 lbs.
227	9"	7/8"	1.6 lbs.
228	9"	1"	1.7 lbs.

CAT.NO.	LENGTH	RIVET SIZE	CLEARANCE	WT.
231	9 1/2"	5/8"	4"	1.3 lbs.
232	11 1/2"	5/8"	6"	1.4 lbs.
233	13 1/2"	5/8"	8"	1.7 lbs.
234	9 1/2"	3/4"	4"	1.5 lbs.
235	11 1/2"	3/4"	6"	1.7 lbs.
236	13 1/2"	3/4"	8"	1.9 lbs.
237	9 1/2"	7/8"	4"	1.8 lbs.
238	11 1/2"	7/8"	6"	2.1 lbs.
239	13 1/2"	7/8"	8"	2.3 lbs.

CAT.NO.	LENGTH	WIDTH	WT
241	9"	—	1.6 lbs.

CAT.NO.	LENGTH	WIDTH	WT.
296	10"	—	2 lbs.
297	12"	—	2.5 lbs.
297-18	18"	—	3.9 lbs.
297-24	24"	—	4.6 lbs.

276	9 1/2"	15/16"	1.9 lbs.
276C	9 1/2"	15/16"	1.9 lbs.
276-12	12"	15/16"	2.5 lbs.
276-12C	12"	15/16"	2.5 lbs.
276-18	18"	15/16"	3.9 lbs.
276-18C	18"	15/16"	3.9 lbs.
276-24	24"	15/16"	4.6 lbs.

Note: Jumbo flat chisels marked "C" are carbon steel for concrete.

277	9 1/2"	15/16"	2 lbs.
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276-12-2	12"	2"	3.25 lbs.
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Note: Use Ajax No. 274-S Split Lower Sleeve with 2" Chisels.

CAT.NO.	LENGTH	RIVET SIZE	WT.
278	9 1/2"	3/8"	1.5 lbs.
279	9 1/2"	1/2"	1.7 lbs.
280	9 1/2"	5/8"	1.8 lbs.
281	9 1/2"	3/4"	1.9 lbs.
282	9 1/2"	7/8"	1.9 lbs.
283	9 1/2"	1"	2 lbs.
284	9 1/2"	1 1/8"	2 lbs.

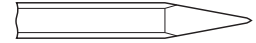
CAT.NO.	LENGTH	RIVET SIZE	CLEARANCE	WT.
285	10"	5/8"	4"	1.7 lbs.
286	12"	5/8"	6"	1.8 lbs.
287	14"	5/8"	8"	1.9 lbs.
288	10"	3/4"	4"	1.8 lbs.
289	12"	3/4"	6"	2 lbs.
290	14"	3/4"	8"	2.3 lbs.
291	10"	7/8"	4"	2 lbs.
292	12"	7/8"	6"	2.2 lbs.
293	14"	7/8"	8"	2.7 lbs.

CAT.NO.	LENGTH	WIDTH	WT.
295	9 1/2"	—	1.6 lbs.
298	7 1/2"	—	1.6 lbs.

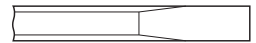


## POINT STYLE

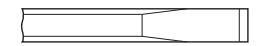
### Moil Point



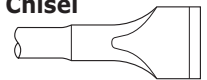
### Flat Chisel



### Flat Side Cut Chisel



### Flat 2" Wide Chisel



### Back Out Punch



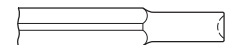
### Long Clearance Back Out Punch



### Ripper



### Drift Pin Driver



## Exchanger Tube Back Out Punch

### 240 Standard Shank

Furnished for 1/2" (13mm), 5/8" (16mm), 3/4" (19mm), 7/8" (22mm), 1" (25mm), 1 1/8" (29mm), and 1 1/4" (32mm) dia. tubes.



### 294 Jumbo Shank

Furnished for various gauge tubes as may be specified. Furnished with 4" (102mm), 6" (152mm) or 8" (203mm) clearance.

NOTE: Other shank styles available on request.

Tube size is maintained immediately next to Shearing Point, balance of clearance length is relieved by grinding to .020" (.50mm) under tube size to eliminate binding. Pilot diameter varies to comply with gauge and inside diameter of tube. Please specify size and gauge of tube and length of clearance wanted. i.e. 294-3/4x12x8

# Rivet Buster Accessories



**215 Rubber Bumper for Standard Tools**

**#215-P = Pkg. of 50 pcs.**



**275 Rubber Bumper for Jumbo Tools**

**#275-P = Pkg. of 50 pcs.**



**275-PBJ Polyester Bumper for Jumbo Tools with harder finish for long life**



**206 Lock Spring**

**#206-P = Pkg. of 100 pcs.**

**NOTE: Ajax No. 214-S and Ajax No. 274-S Split Lower Sleeves available for use with Extra Wide Chisels and Punches.**

**WARNING:**  
Wear Safety Goggles



**AJAX Tools**

## Upper Sleeves

211 Upper Sleeve for Standard Tools



212 Upper Sleeve for Standard Tools  
#212-P = Pkg. of 50 pcs.



212-J Upper Sleeve for Jumbo Tools  
This sleeve used in standard buster with jumbo tools.



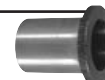
213 Upper Sleeve for Standard Tools



262 Upper Sleeve for Jumbo Tools  
Fits C.P.T. #4181 Model "V" Type



270 Upper Sleeve for Jumbo Tools



271 Upper Sleeve for Jumbo Tools



272 Upper Sleeve for Jumbo Tools  
#272-P = Pkg. of 50 pcs.



272-4 Upper Sleeve (These sleeves are used in Jumbo Buster with Standard Tools)

## Lower Sleeves

214 Lower Sleeve for Standard Tools  
#214-P = Pkg. of 50 pcs.



214-900 Lower Sleeve for Standard Tools



273 Lower Sleeve for Jumbo Tools  
This sleeve used in standard buster with jumbo tools.



274 Lower Sleeve for Jumbo Tools  
#274-P = Pkg. of 50 pcs.



274-4 Lower Sleeve (These sleeves are used in Jumbo Buster with Standard Tools)

## Retainers

205



207



208



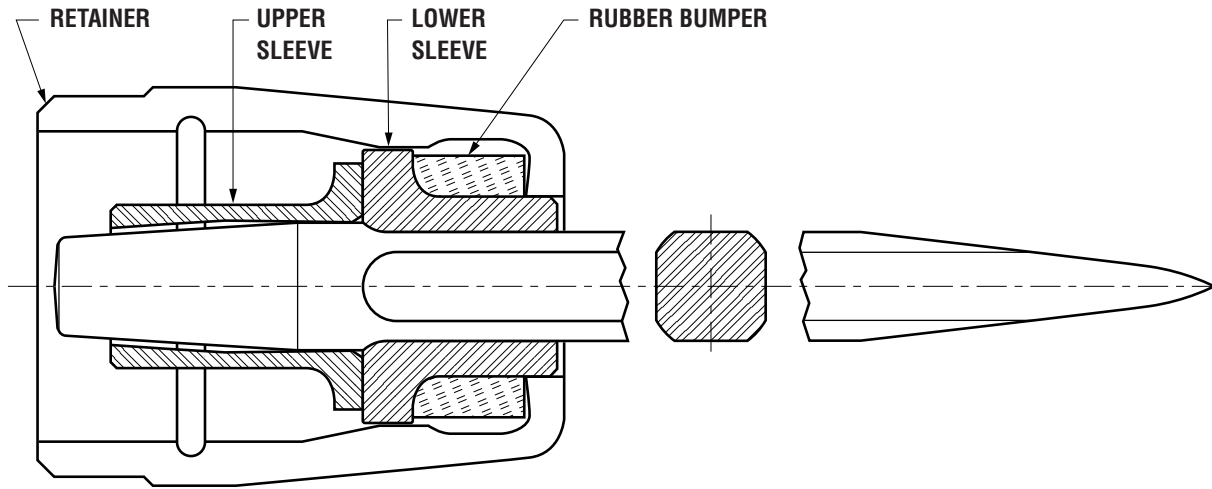
209



# Rivet Buster Accessories



## Rivet Buster Retainer & Sleeve Alignment



**RETAINERS, SLEEVES & BUMPERS SPECIFICATION CHART**

HAMMER MANUFACTURER	MODEL #	RETAINER CAT. #	RETAINER INSIDE DIA.	UPPER SLEEVE	LOWER SLEEVE	BUMPER	SHANK TYPE
AMERICAN PNEUMATIC	133	208	2.610	272	274	275	JUMBO
ATLAS COPCO TOOLS	TEX-830,TEX-1133	207	2.570	272	274	275	JUMBO
ATSCO	RB-08, RB-11	208	2.610	272	274	275	JUMBO
CHICAGO PNEUMATIC TOOL	BOYER 50, 60, 80, 80X, 90	205-2.445	2.445	212	214	215	STANDARD
CHICAGO PNEUMATIC TOOL	BOYER NO. 11*	209	2.445	271	274	275	JUMBO
CHICAGO PNEUMATIC TOOL	BOYER NO. 11*	209	2.445	270	274	275	JUMBO
CHICAGO PNEUMATIC TOOL	4181, 81X, 11X	207	2.570	272	274	275	JUMBO
CONTINENTAL AIR TOOLS	CRB-8, CRB-11	205-2.445	2.445	272	274	275	JUMBO
INGERSOLL RAND	8001A	207	2.570	272	274	275	JUMBO
INGERSOLL RAND	9001	N/A		272	274	275	JUMBO
JET EQUIPMENT	RB90	N/A		212	214	215	STANDARD
JET EQUIPMENT	RB91	N/A		212-J	273	215	JUMBO
KAISER	KRB-8, KRB-11	208	2.610	272	274	275	JUMBO
KENT	K-800, K-1100	205-2.445	2.445	272	274	275	JUMBO
MCDONALD	DM12	N/A		272	274	275	JUMBO
SULLAIR	MRB-8, MRB-11	205-2.445	2.445	272	274	275	JUMBO
SULLIVAN	SRB-8, SRB-11	208	2.610	272	274	275	JUMBO
THOR	50, 53, 60, 63, 80, 83, 90, 93	205-2.385	2.385	211	214	214	STANDARD
THOR	50, 53, 60, 63, 80, 83, 90, 93	205-2.385	2.385	270	273	215	JUMBO
THOR	RB-08, RB-11	208	2.610	272	274	275	JUMBO

**NOTE:** \*Chicago Pneumatic Boyer No. 11 uses either #271 upper sleeve with special Parker taper or #270 upper sleeve with 11/32" straight shank. Please check your hammer.

**WARNING:**  
Wear Safety  
Goggles

